

**A22 1st Year Tune-up Kit (1.6, 230V)  
R8-020009-100**

1. Using the instructions in the maintenance section of the A22 Service Manual p/n 14-900077-000 (included), completely drain the Cleaner Supply Tank. (Section 5, page 102 )
2. With the machine in the operating position, remove and replace the following items from the Cleaning System:
  - a. 1 each 11-655044-004 Cleaner Filter Screen Only (page 103)
  - b. 1 each 11-655037-000 Cleaner Vent Filter (top of cleaner tank) AND, 1 each 11-655038-000 Cleaner Vent Check Valve (item 2, page 16)
  - c. 1 each 14-100487-000 Waste Tank Foam Seal “D” Shape (page 106)
  - d. 1 each Vacuum Hose Assembly, consisting of 1 each 11-655034-000 vacuum hose (24”), 1 each 11-655035-000 Grey Hose Cuff, and 1 each 11-603204-000 Hose Clamp. (item 3, page 17)
3. Remove and disconnect the vacuum motor. Replace the following items:
  - a. 2 each 14-100606-240 Vacuum Motor Replacement Brushes 240V
  - b. 1 each 14-100607-000 Vacuum Motor Housing
 Replace and reconnect the vacuum motor.
4. Using the instructions in the maintenance section of the A22 Service Manual p/n 14-900077-000 (included), completely drain the Conditioner Supply Tank (Section 5, starting on page 107)
5. With the machine in the operating position, remove and replace the following items from the Conditioning System:
  - a. 1 each 11-655029-001 Conditioner Filter, Spin-On (page 109)
  - b. 1 each 11-655024-004 Conditioner Filter Screen Only (page 110)
6. Stand the machine up into the transport position to replace the following items:
  - a. 2 each 11-616025-000 Duster Up/Down Switches (page 92)
  - b. 2 each 11-695010-000 Dual Caster Wheels (item 8, page 23)
  - c. 5 each 11-655002-000 Check Valve Strainer AND, 5 each 11-655003-000 Cleaner Spray Nozzle
  - d. 1 each 14-100374-000 Squeegee Clamp Foam AND, 1 each 14-100320-000 Foam Absorbent Wiper (page 97) – at the same time replace “d” (next)
  - e. 1 each 14-100126-000 Urethane Squeegee Blade (page 98)
  - f. 1 each 14-100378-000 Vacuum Diffuser Foam (Vacuum Exhaust)
  - g. 1 each 14-100390-000 Middle Frame Foam (item 10, page 79)

**Kit Consists**

PART NUMBER	DESCRIPTION	QTY
11655044004	FILTER- SCREEN ONLY, CYL.50x250M	1
11655002000	CHECK VALVE/STRAINER-200 MESH CLEAN	5
11655003000	NOZZLE- 110" CLEANER	5
11655037000	FILTER-1/8" X 1/8" HOSE INLINE 200	1
11655038000	CHECK VALVE-1/8 X 1/8 INLINE SILICON	1
14100126000	BLADE-SQUEEGEE 60 DURO FLAT URETHANE	1
14100374000	FOAM- SQUEEGEE CLAMP	1
14100320000	WIPER- ABSORBANT SQUEEGEE (SPK)	1
11616025000	SWITCH-DUSTER CLOTH UP/DN LEVER TYPE	2
14100487000	SEAL - WASTE TANK, "D" SHAPE	1
11655024004	PREFILTER- OIL,SCREEN ONLY,CYL 40X30	1
14100390000	FOAM- MIDDLE FRAME SECTION	1
11655029001	FILTER- SPIN-ON OIL, 10 MICRON	1
11695010000	CASTER- 2" DUAL WHEEL	2
14100378000	FOAM- VACUUM DIFFUSER	1
11655034000	HOSE- 1.25ID, 24" LG, VACUUM	1
11603204000	HOSE CLAMP 3/4 TO 1 3/4 DIA, S.S.	1
11655035000	CUFF- HOSE CUFF, GREY VACUUM	1
14100607000	VACUUM HOUSING	1
14100606240	VACUUM BRUSHES- 240V (33384)	2
14900077000	OPERATIONS AND SERVICE GUIDE 1.6	1