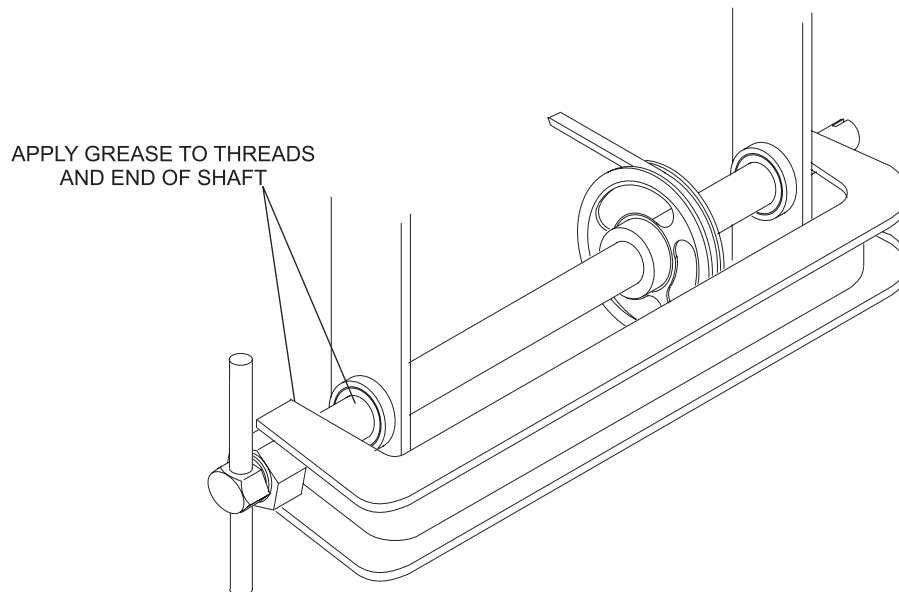


Jack Shaft Installation Tool

12-700270-000/38-4810



1. Install the jack shaft bearing (bearing with a snap ring on it's O.D.) into the elevator frame (do not install the small keeper bolts).
2. Install the jack shaft assembly by sliding end into bearing.
3. Slide the remaining bearing onto the other end of the shaft.
4. Completely remove the jacking screw from the installation tool.
5. Position the welded frame of the tool onto the jack shaft assembly as shown.
6. Reinstall the jacking screw into the tool in such a way as to bring pressure to bear on both inner races of the bearings.
7. Turn the handle to press both bearings onto the shaft. Take care to keep the assembly in alignment while turning the handle.