Advanced Guarding Division Extension Guard

Packaging

1 ea. 47-085984-000 Pkg. Division Guard

1 ea. 47-086333-009 Pkg. Division Guard Extension Kit w/Hardware

4 ea. 47-085993-000 Division Guard Offset Bracket

2 ea. 47-086336-009 Division Guard Extension Support

1 ea. 47-902013-000 Installation Instructions

1 ea. 47-086638-009 Pkg. Hardware

12 ea. 11-010818-001 Screw 1/4-14x1" hex head self drilling

4 ea. 11-051036-001 Screw M6 x 35mm hex head

4 ea. 11-051743-001 Lock nut M6

4 ea. 11-052037-001 Washer M6

1 ea. 11-700004-000 Drill Bit - 7mm

Tools Required

- 3/8' Drill motor
- Socket (3/8")
- Wrench (10 mm)
- Socket (10 mm)
- Rubber Mallet

GS-X Advanced Guarding Hardware

ITEM	PART NUMBER	DESCRIPTION	ILLUSTRATION
H1	11-051036-001	M6X35mm HEX HD CAP SCREW	
H2	11-052037-001	6.4mm PLAIN WASHER	
H3	11-051743-001	6mm LOCKNUT	
H4	11-010818-001	1/4-14X1" TAPPING SCREW	

GS-X Advanced Guarding Components

ITEM	PART NUMBER	DESCRIPTION	ILLUSTRATION
C1	47-085984-000	DIVISION GUARD	
C2	47-085993-000	DIVISION GUARD OFFSET BRACKET	
C3	47-086336-009	DIVISION GUARD EX- TENSION SUPPORT	

Installation

1. Remove the two screws from each **upper** division guard offset bracket from the existing division guard support. Save brackets for re-use and discard screws.

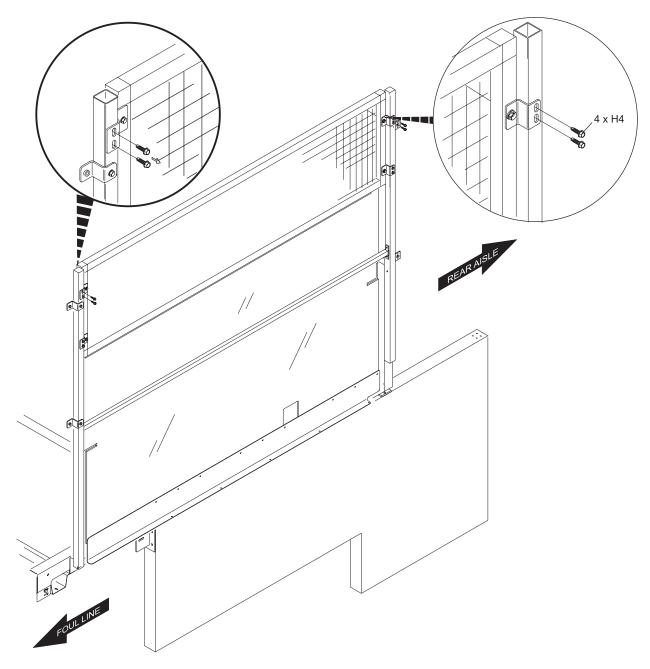
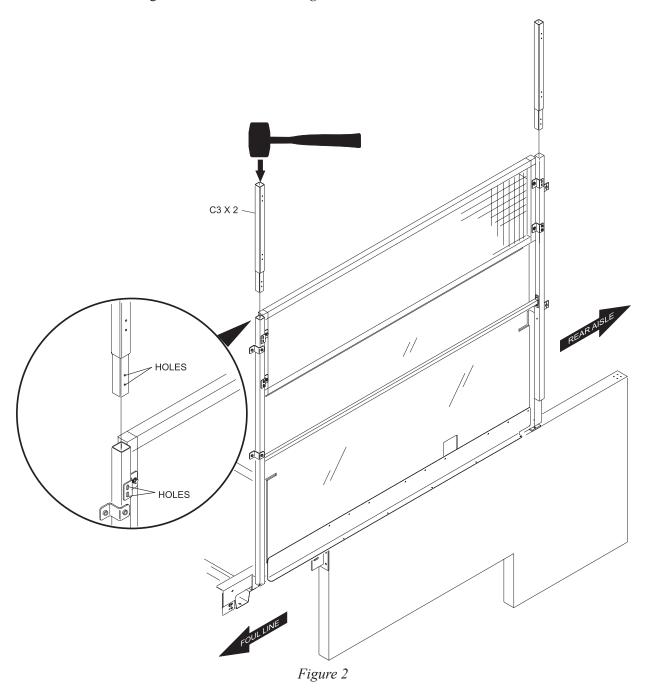
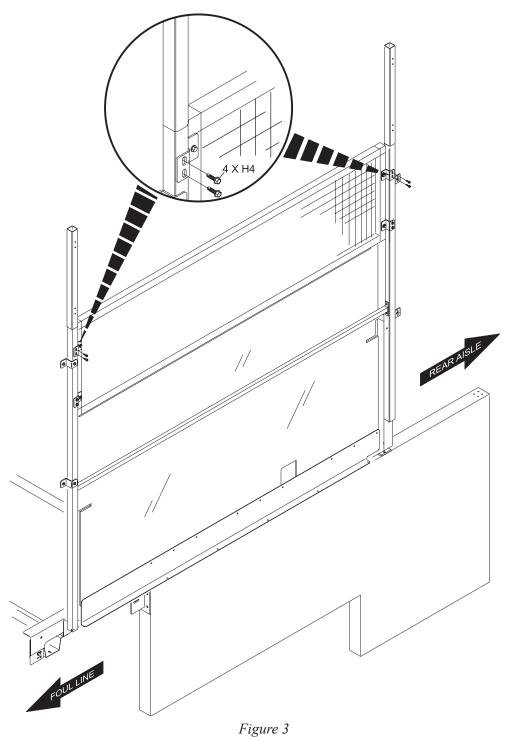


Figure 1

2. Install two division guard extension supports "C3" and secure each one with two 1/4-14x1" hex head self drilling screws "H4". Refer to *Figures 2 & 3*.



NOTE: Install the extension support with the holes facing toward the screws



3. Install the four division guard offset brackets "C2" on the new extension support. Use the holes in the extension support . Refer to *Figure 4*.

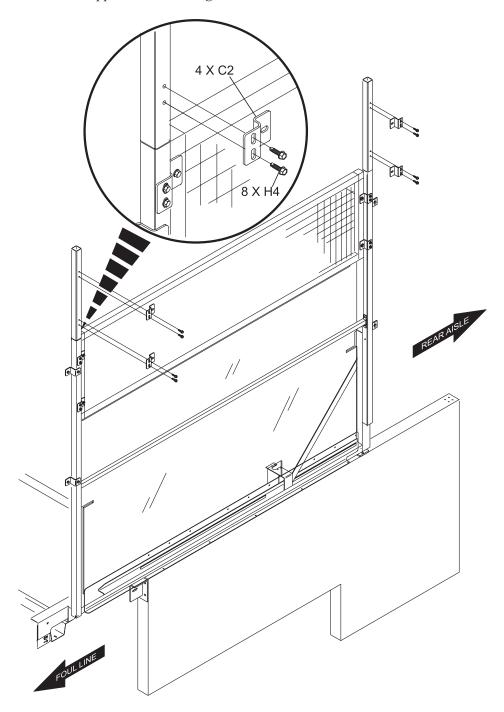


Figure 4

4. Drill the four holes in the division guard "C1" and secure it to the extension support. Refer to *Figure 5*.

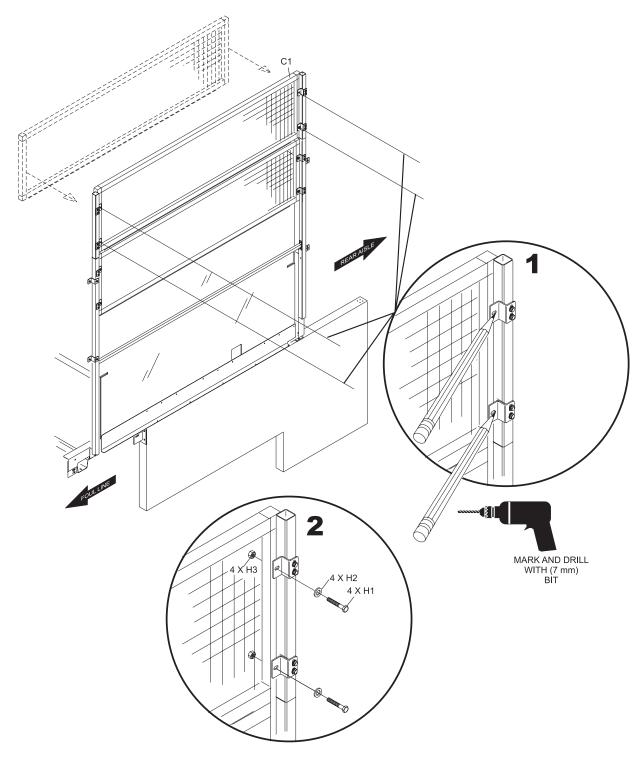


Figure 5