

## Polycord Trim Tool Blade Replacement

### Packaging

1 ea.	47-860009-001	Blade Package (2 Blades)
1 ea.	47-902002-000	Instruction Sheet

### Tools Required

- 5/64" Allen Wrench
- Safety Glasses
- Pliers

### Installation

1. Using a 5/64" allen wrench, loosen the two screws on the slider of the belt tool and remove the original blade that came with the tool. Refer to Figure 1.
2. Position a round belt into the tool by moving the head of the tool forward with your thumb. Refer to Figure 2.

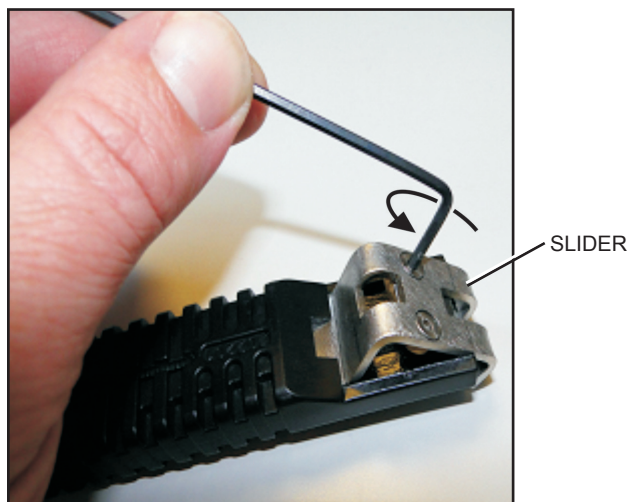
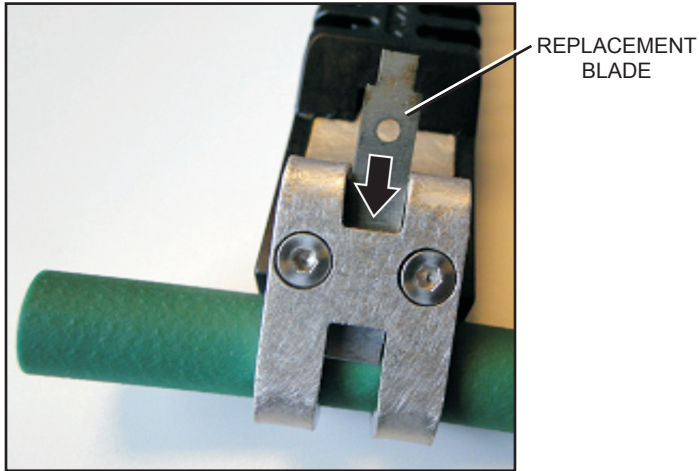


Figure 1

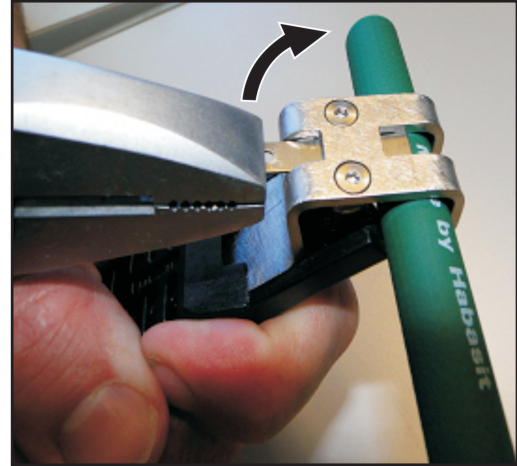


Figure 2

3. With the belt secured into the tool, insert the replacement blade with the beveled side of the blade facing toward the round belt. Push the blade in until it just touches the belt and then tighten the two 5/16" Allen head screws to secure the blade in place. Refer to Figure 3.
4. After replacement of the blade, the remaining part of the blade must be removed to allow the tool to be used properly. Using a pair of pliers and wearing safety glasses, hold the tool and break off the remaining blade by moving the pliers away from you and the tool. Refer to Figure 4.

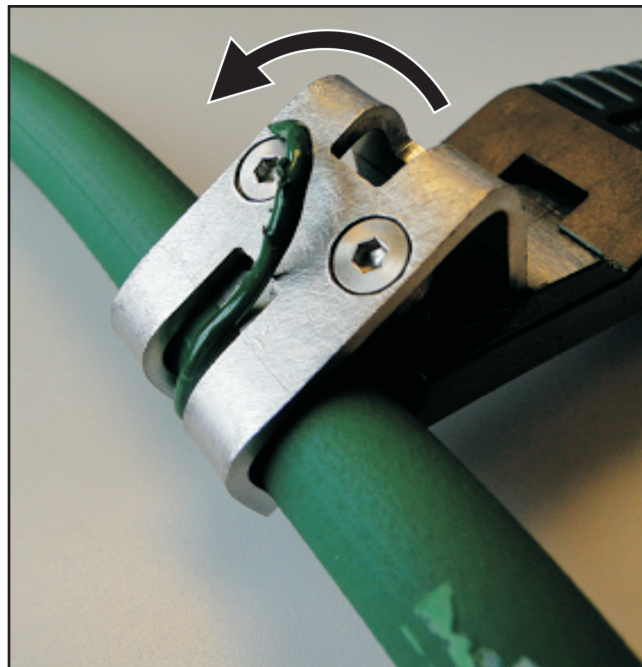


*Figure 3*



*Figure 4*

5. Test the tool by rotating it around a welded area of a belt. Readjust the blade if necessary to make a smooth cut of the excess belt material. Refer to Figure 5.



*Figure 5*