

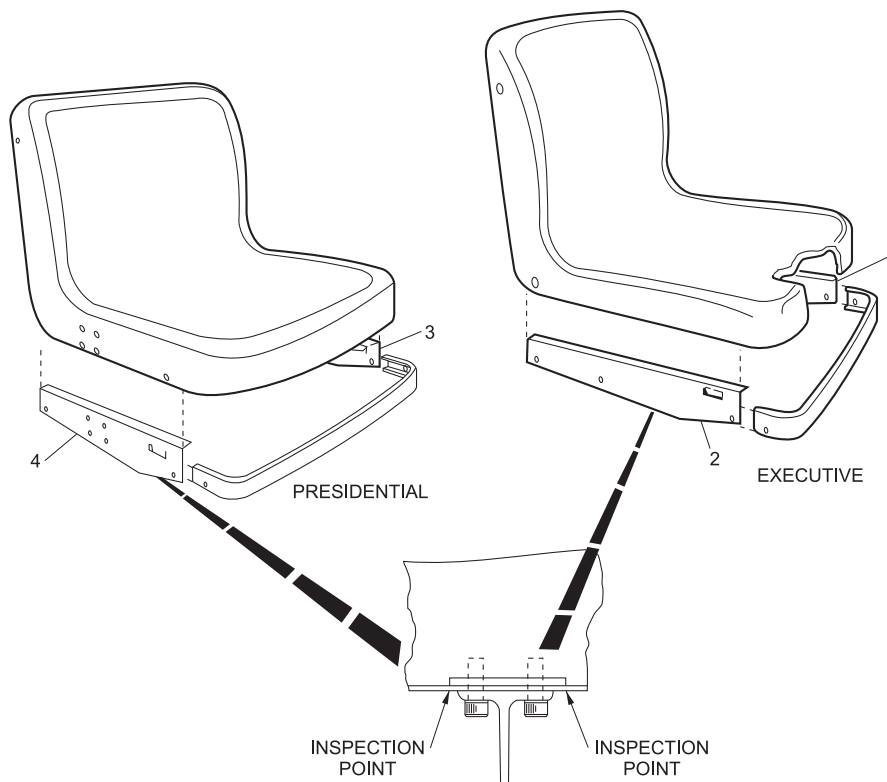
SERVICE BULLETIN

Subject: Safety Reminder for Inspection of Omni Seating Support Frames

Date: 8/18/08

Bulletin No. SB08-3

As this product reaches the end of its expected life cycle, (which is dependent on the amount of use), it is important to inspect the seat support brackets for fatigue when performing your regular inspection per Service Bulletin 86-8, a copy of which is attached to this Bulletin. Over time the metal support bracket will fatigue around the contact points of the nut plate. This is a natural stress point, so we advise immediate replacement with the appropriate bracket listed below upon any signs of fatigue or after a few years of heavy use.



- | | | |
|----|-----------------------------------|---------------------|
| 1. | Executive L.H. Support Bracket | (P/N 54-100439-003) |
| 2. | Executive R.H. Support Bracket | (P/N 54-100439-002) |
| 3. | Presidential L.H. Support Bracket | (P/N 54-100438-003) |
| 4. | Presidential R.H. Support Bracket | (P/N 54-100438-002) |

For availability and pricing, please contact your Certified Brunswick Distributor.

Robert M. Anderson
 Robert M. Anderson
 Sr. Project Engineer

David E. Rice
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 Director of Worldwide Service

Brunswick SERVICE Bulletin

SUBJECT: OMNI SEATING

DATE 8/1/86

DISTRIBUTION: Brunswick List Code 2
 Tabs: A, B, C, D, E, G, H, J, O, P, Q, R
 (Except Eminence, KY Tabs)
 ALL BRUNSWICK BOWLING CUSTOMERS

BULLETIN NO. 86-8

Brunswick has investigated field reports of failed Omni seat support brackets. This failure is generally seen in centers where the seating hardware has not been included in periodic general maintenance.

Omni seating, as does most equipment in a bowling center, requires maintenance. The amount required is small, but the importance is great. It is our recommendation for a center to periodically inspect all seating. The frequency of these inspections is dependent on usage. If a seat is found to be loose, the mounting screws should be tightened to a torque of 18 foot pounds. Should this procedure not be followed, irreversible damage to the hardware will result.

Newly designed parts have proven to reduce the frequency of tightening the screws. See Figure 1.

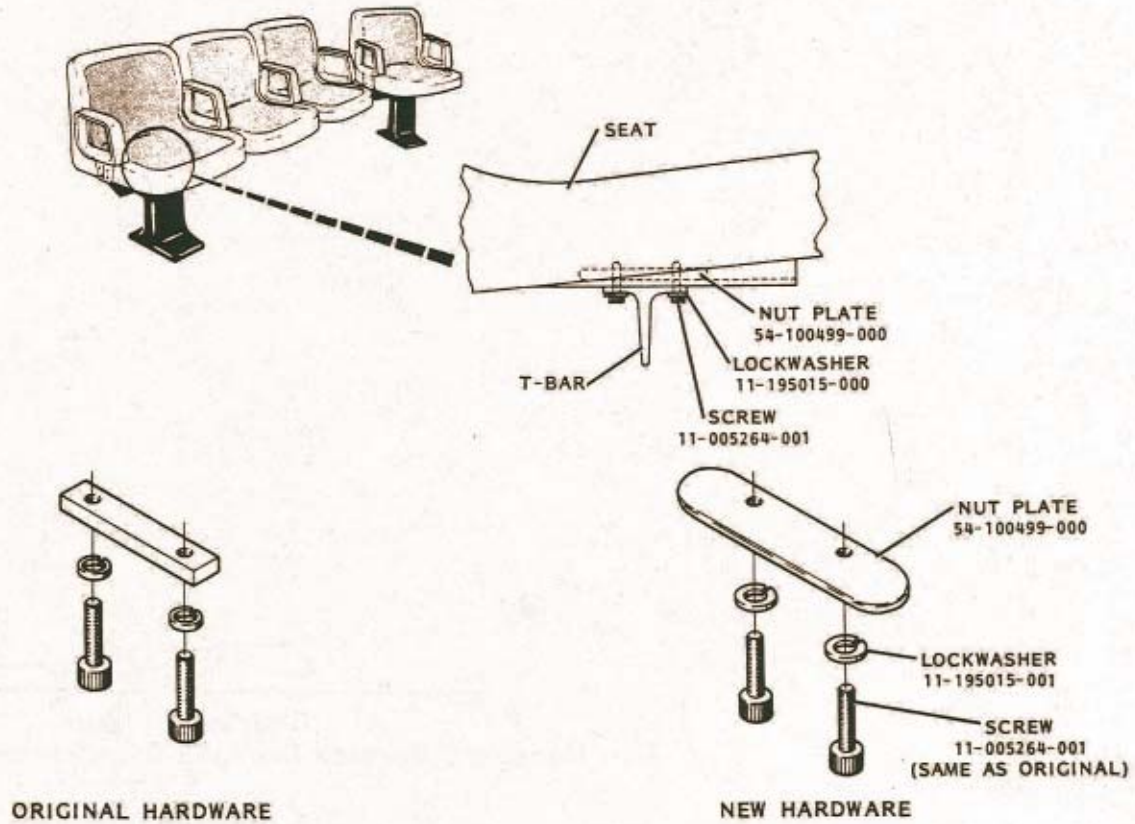


FIGURE 1

These parts are available under the following part numbers:

<u>Part Number</u>	<u>Description</u>
54-100499-000	Nut Plate/Support
11-195015-001	Lockwasher/Nut Plate
11-005264-001	5/16" Bolt (Same As Original)

Any time a seat support bracket is found to be damaged, we advise immediate replacement with the following appropriate part:

<u>Part Number</u>	<u>Description</u>
54-100438-002	R. H. Large Support - (Presidential)
54-100438-003	L. H. Large Support - (Presidential)
54-100439-002	R. H. Small Support - (Executive)
54-100439-003	L. H. Small Support - (Executive)



Charles P. Jaye
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