

SERVICE BULLETIN

Subject: Frameworkx Seating Inspection & Maintenance**Date: 4/26/13****Bulletin No. SB13-6**

As a general practice of providing a safe and pleasant environment for bowlers, we are taking this opportunity to remind you that the Frameworkx seating in your bowling center should be inspected on a regular basis and any needed repairs be addressed quickly.

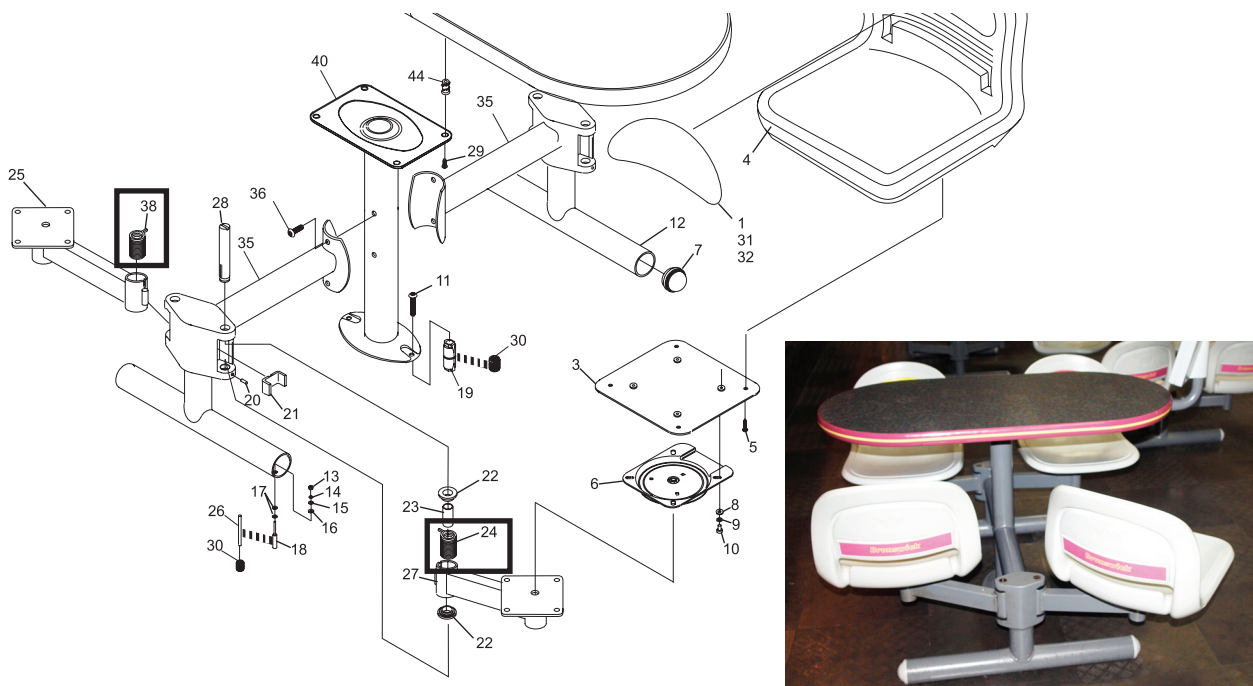
As the seats attached to Brunswick's Frameworkx tables and modwalls are used on a daily basis, hardware may come loose or metal fatigue may occur during normal use and wear. Brunswick advises that all furniture be inspected on a quarterly basis. This inspection should cover all hardware used for mounting the furniture to the floor as well as attaching the individual pieces together. Seating frames and all welded assemblies should be inspected for hairline cracks. Table tops should be inspected for cracked, chipped or loose laminate.

If issues are identified during the inspection process, they should be addressed as soon as possible. If repairs can not be made quickly, it is recommended that the defective item be removed from service to reduce the chance of injury or harm to bowlers and spectators.

Examples of items needing inspection and repair are shown in the following illustrations:

Items 24 and 38 noted below are torsion springs that return the seat to the closed or at rest position. Springs and the associated hardware should be repaired or replaced if broken or not returning the seat properly.

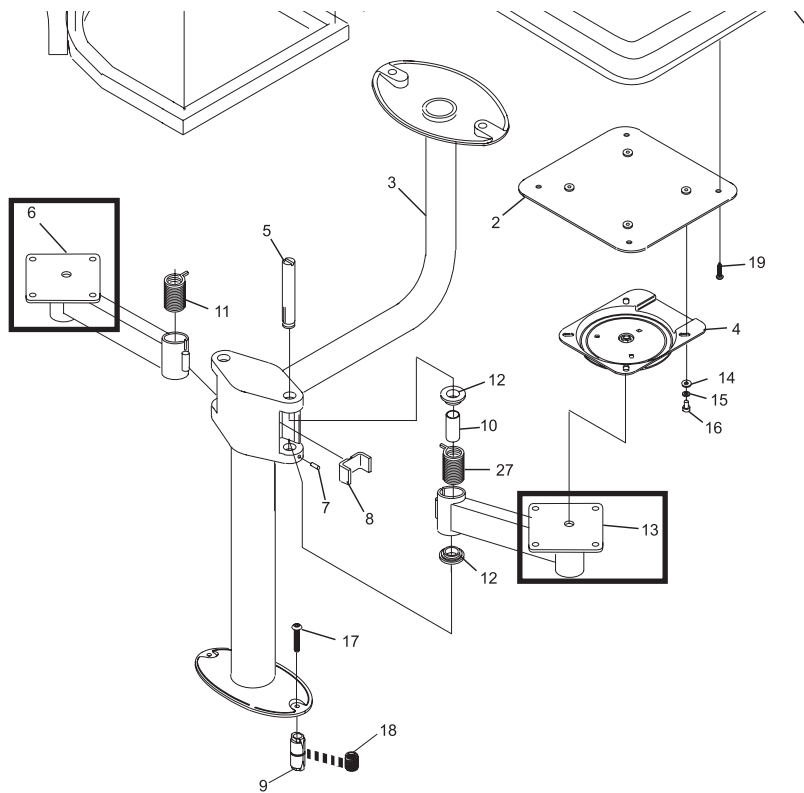
Example 1



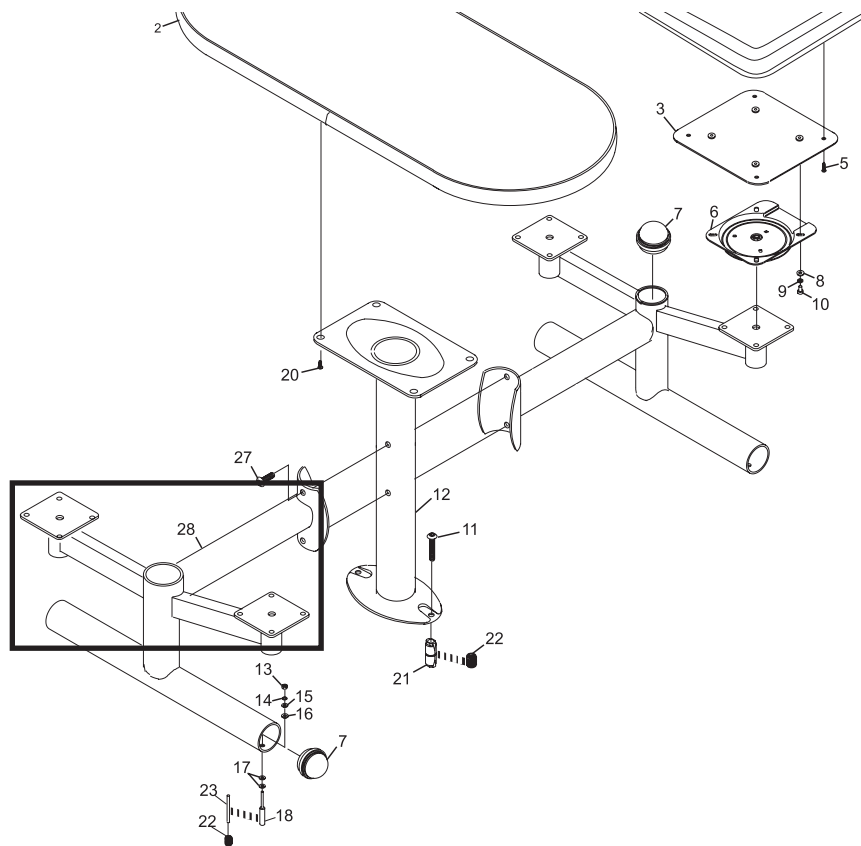
Frameworkx Table Assembly with Pivot Arm and Swivel Seat

In the first illustration, items 6 and 13 are for the swing arms and in the second illustration, item 28 is for the fixed arm. The mounting hardware used to secure the swivel plate and seat bracket may come loose. This can affect the durability of these arms.

Example 2

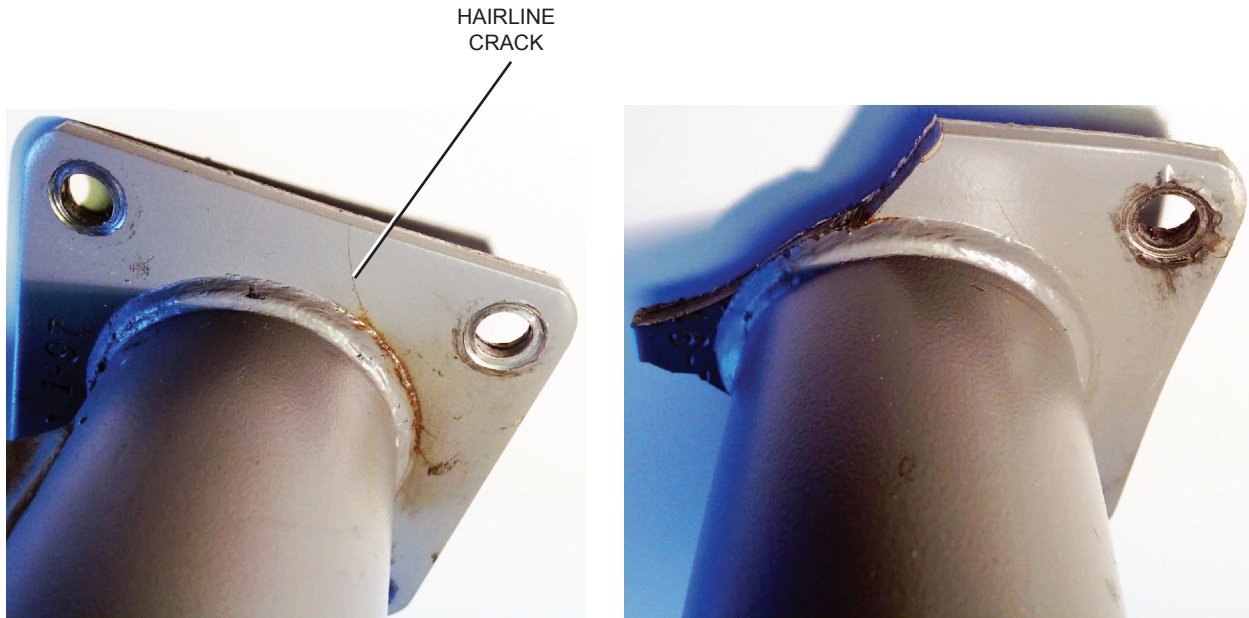


Frameworkx Modular Wall Seating with Pivot Arm and Swivel Seat



Frameworkx Table Assembly with Fixed Arm and Swivel Seat

The following photographs illustrate stress or fatigue related hairline cracks and associated impact.



As you conduct periodic inspections, remember that Brunswick offers replacement parts through your normal authorized Brunswick Parts Supplier. If you are in need of an updated Bowling Parts Catalog (P/N 28-201739-000); you can locate this on the Service and Support pages of our Brunswick website www.brunswickbowling.com.

If you have questions regarding the information contained in this Service Bulletin, please contact Brunswick Technical Support at 1-800-937-2695 or 231-725-4966, FAX 231-725-4667, or Email techsupport@brunbowl.com Visit <http://www.brunswickbowling.com/service-support/tech-support/> for electronic files of this and other Service Bulletins.

David E. Rice
Director of World Wide Service