Brunswick

SERVICE BULLETIN

Subject: GS Polycord Round Belt Trim Tool **Date: 6/28/11**

Bulletin No. SB11-5

The GS polycord trim tool is used to trim excess green belt material from the belt after the belt as been welded. Brunswick is pleased to now offer replacement blades for this tool. This Bulletin provides instructions on how the blades are replaced and how the tool is used.

Two blades are included with the tool when it is purchased. Replacement blades are sold two per package and can be ordered using part number 47-860009-001.

Installation Instruction - Polycord Trim Tool Blade Replacement, part number 47-902002-000, is attached.

If you have questions regarding the information contained in this Service Bulletin, please contact Brunswick Technical Support at 1-800-937-2695 or 231-725-4966, FAX 231-725-4667, or Email techsupport@brunbowl.com Visit http://www.brunswickbowling.com/service-support/tech-support/ for electronic files of this and other Service Bulletins.

Charlie C. Etzel
Technical Support Technician

David E. Rice
Director of World Wide Service

Intentionally Blank

Polycord Trim Tool Blade Replacement

Packaging

1 ea.	47-860009-001	Blade Package (2 Blades)
1 ea.	47-902002-000	Instruction Sheet

Tools Required

- 5/64” Allen Wrench
- Safety Glasses
- Pliers

Installation

1. Using a 5/64” allen wrench, loosen the two screws on the slider of the belt tool and remove the original blade that came with the tool. Refer to Figure 1.

2. Position a round belt into the tool by moving the head of the tool forward with your thumb. Refer to Figure 2.

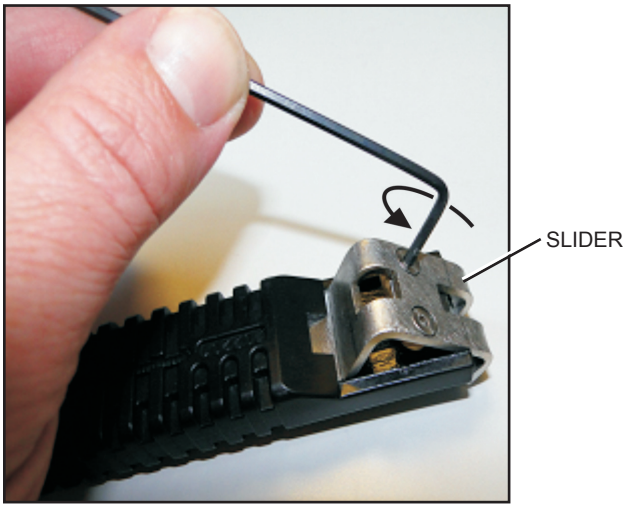

Figure 1

Figure 2

3. With the belt secured into the tool, insert the replacement blade with the beveled side of the blade facing toward the round belt. Push the blade in until it just touches the belt and then tighten the two 5/16”Allen head screws to secure the blade in place. Refer to Figure 3.

4. After replacement of the blade, the remaining part of the blade must be removed to allow the tool to be used properly. Using a pair of pliers and wearing safety glasses, hold the tool and break off the remaining blade by moving the pliers away from you and the tool. Refer to Figure 4.

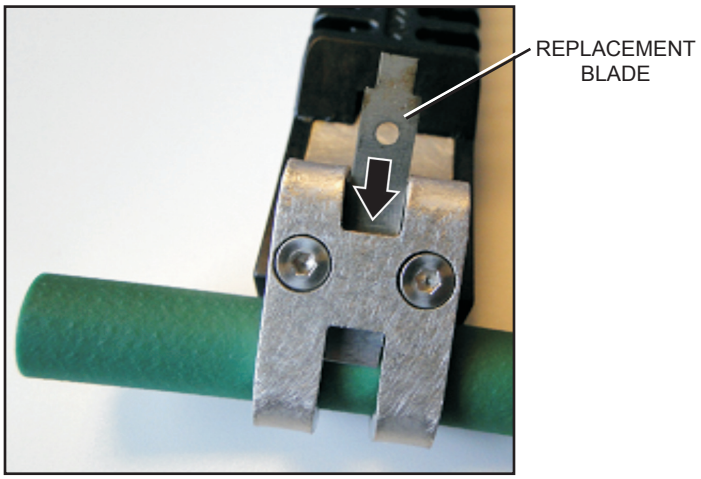

Figure 3

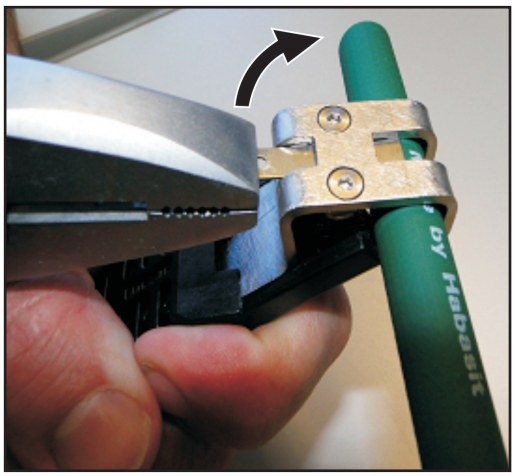

Figure 4

5. Test the tool by rotating it around a welded area of a belt. Readjust the blade if necessary to make a smooth cut of the excess belt material. Refer to Figure 5.

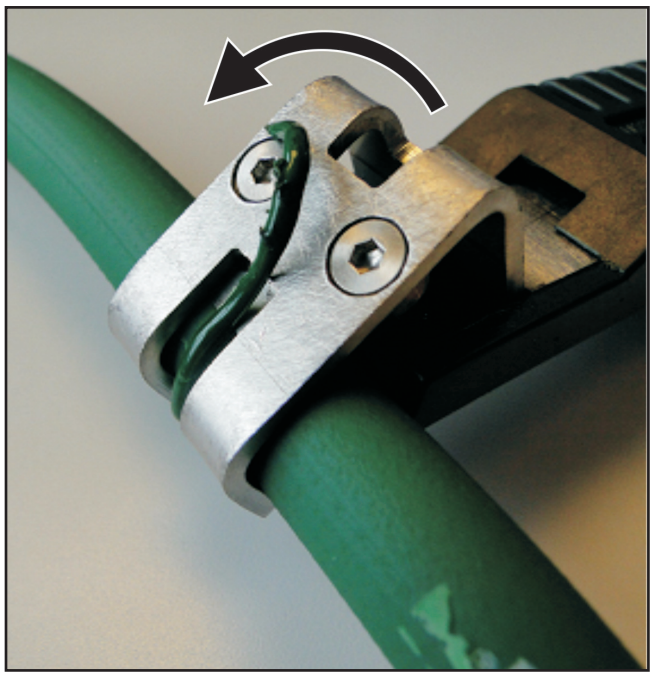

Figure 5