

SERVICE BULLETIN

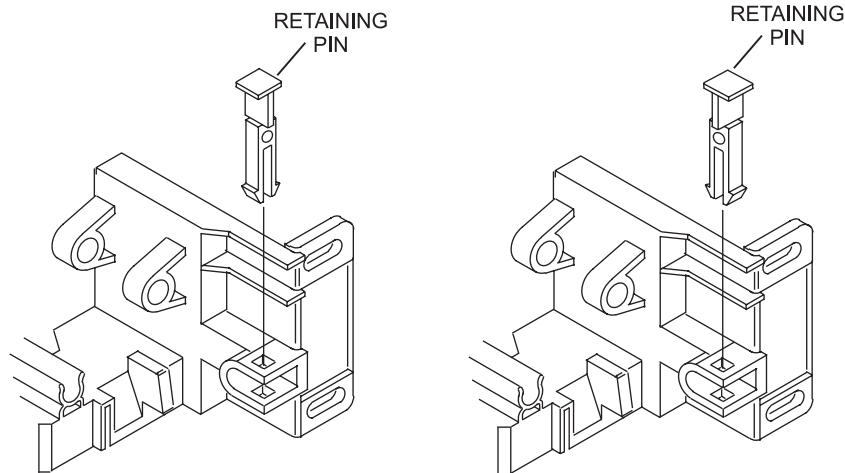
Subject: GS-X Pin Station Retaining Pins

Date: 5/30/14

Bulletin No. SB14-7

Brunswick has received reports that the retaining pins used for the retaining bows in the universal pin stations are not staying in place. This may cause the retaining bows to come loose and ultimately result in pin loading issues.

Centers that are experiencing this issue should verify that the retaining pins have been installed with the proper orientation within the pin station. Failure to install the retaining pins correctly can cause the retaining pin tabs to compress and possibly allow the pin or the bow to come loose from the pin station. The retaining pins should always be installed as shown below.



CORRECT

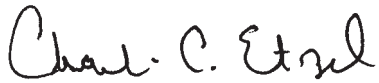
INCORRECT



Brunswick has made two changes to address this issue.

1. The pins are now being made slightly longer to improve latching with the pin station housing. This will help keep the retaining pin in place in the event it is installed incorrectly.
2. The manufacturing procedure for pin station assemblies has been updated to ensure that the pins are being installed correctly within the pin stations.

If you have questions regarding the information contained in this Service Bulletin, please contact Brunswick Technical Support at 1-800-937-2695 or 231-725-4966, FAX 231-725-4667, or Email techsupport@brunbowl.com Visit <http://www.brunswickbowling.com/service-support/tech-support/> for electronic files of this and other Service Bulletins.



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